FORTENS™

HYSTER

STRONG PARTNERS.
TOUGH TRUCKS.™

DIESEL FORKLIFT TRUCKS

S6.0-7.0FT FORTENS / FORTENS ADVANCE / FORTENS ADVANCE+

6 000-7 000 KG

STAGE IIIB

FORTENS, FORTENS ADVANCE, FORTENS ADVANCE+ S6.0FT, S7.0FT DIESEL

			HYSTER	HYSTER	HYSTER	HYSTER
DISTINGUISHING MARK	1.1	Manufacturer (abbreviation)	S6.0FT	S6.0FT	S6.0FT	S6.0FT
	1.2	Manufacturer's type designation	Fortens	Fortens	Fortens Advance	Fortens Advance+
		Model	Kubota 3.8L	Kubota 3.8L	Kubota 3.8L	Kubota 3.8L
		Engine	Basic Powershift 2-speed	Basic Powershift 2-speed plus Soft Shift Power Reversal	DuraMatch™ 3-speed	DuraMatch™ Plus3 3-speed
		Transmission	Wet Brakes	Wet Brakes	Wet Brakes	Wet Brakes
		Brake type	Diesel	Diesel	Diesel	Diesel
	1.3	Drive: electric (battery or mains), diesel, petrol, fuel gas	Seated	Seated	Seated	Seated
	1.4	Operator type: hand, pedestrian, standing, seated, order-picker	6.0	6.0	6.0	6.0
	1.5	Rated capacity/rated load Q (t)	600	600	600	600
	1.6	Load centre distance c (mm)	498	498	498	498
	1.8	Load distance, centre of drive axle to fork x (mm)	1830	1830	1830	1830
	1.9	Wheelbase y (mm)				
WEIGHTS	2.1	Service weight kg	8667	8667	8667	8667
	2.2	Axle loading laden, front/rear kg	13144 / 1523	13144 / 1523	13144 / 1523	13144 / 1523
	2.3	Axle loading unladen, front/rear kg	3546 / 5121	3546 / 5121	3546 / 5121	3546 / 5121
TYRES/CHASSIS	3.1	Tyres: L = pneumatic, V = solid, SE = pneumatic-shaped solid	V	V	V	V
	3.2	Tyre size, front	28 x 12 x 22	28 x 12 x 22	28 x 12 x 22	28 x 12 x 22
	3.3	Tyre size, rear	22 x 8 x 16	22 x 8 x 16	22 x 8x 16	22 x 8 x 16
	3.5	Wheels, number front/rear (x = driven wheels)	2x / 2	2x / 2	2x / 2	2x / 2
	3.6	Tread, front b_{10} (mm)	1133	1133	1133	1133
	3.7	Tread, rear b_{11} (mm)	1192	1192	1192	1192
DIMENSIONS	4.1	Tilt of mast/fork carriage forward/backward α / β (°)	6 / 10	6 / 10	6 / 10	6 / 10
	4.2	Height, mast lowered h_1 (mm)	2697	2697	2697	2697
	4.3	Free lift h_2 (mm)	100	100	100	100
	4.4	Lift h_3 (mm)	3340	3340	3340	3340
	4.5	Height, mast extended h_4 (mm)	4575	4575	4575	4575
	4.7	Height of overhead guard (cabin) h_6 (mm)	2302	2302	2302	2302
	4.8	Seat height/stand height h_7 (mm)	1335	1335	1335	1335
	4.12	Coupling height h_{10} (mm)	388	388	388	388
	4.19	Overall length l_1 (mm)	4128	4128	4128	4128
	4.20	Length to face of forks l_2 (mm)	2928	2928	2928	2928
	4.21	Overall width b_1/b_2 (mm)	1438	1438	1438	1438
	4.22	Fork dimensions ISO 2331 s/e/l (mm)	60 / 150 / 1200	60 / 150 / 1200	60 / 150 / 1200	60 / 150 / 1200
	4.23	Fork carriage ISO 2328, class/type A, B	IVA	IVA	IVA	IVA
	4.24	Fork carriage width b_3 (mm)	1219	1219	1219	1219
	4.31	Ground clearance, laden, below mast m_1 (mm)	113	113	113	113
	4.32	Ground clearance, centre of wheelbase m_2 (mm)	188	188	188	188
	4.33	Load dimension $b_{12} \times l_6$ crossways	1200 x 1000	1200 x 1000	1200 x 1000	1200 x 1000
	4.34	Aisle width predetermined load dimensions A_{st} (mm)	4283	4283	4283	4283
	4.34.1	Aisle width for pallets 1000 × 1200 crossways A_{st} (mm)	4483	4483	4483	4483
	4.34.2	Aisle width for pallets 800 × 1200 crossways A_{st} (mm)	4483	4483	4483	4483
	4.35	Turning radius W_a (mm)	2585	2585	2585	2585
	4.36	Internal turning radius b_{13} (mm)	751	751	751	751
	4.41	90° intersecting aisle (with pallet L = 1000mm x W = 1200mm) (mm)	2292	2292	2292	2292
	4.42	Step height (from ground to running board) (mm)	531	531	531	531
	4.43	Step height (between intermediate steps and floor) (mm)	313	313	313	313
PERFORMANCE DATA	5.1	Travel speed, laden/unladen km/h	20.7 / 20.0	20.7 / 20.0	20.9 / 20.2	20.9 / 20.2
	5.1.1	Travel speed, laden/unladen, backwards km/h	20.7 / 20.0	20.7 / 20.0	18.3 / 17.7	18.3 / 17.7
	5.2	Lift speed, laden/unladen m/s	0.48 / 0.49	0.48 / 0.49	0.48 / 0.49	0.48 / 0.49
	5.3	Lowering speed, laden/unladen m/s	0.58 / 0.53	0.58 / 0.53	0.58 / 0.53	0.58 / 0.53
	5.5	Drawbar pull, laden/unladen ■ N	37850 / 21450	37850 / 21450	44500 / 21450	44500 / 21450
	5.7	Gradeability, laden/unladen □ %	16.1 / 24.8	16.1 / 24.8	17.1 / 24.8	17.1 / 24.8
	5.9	Acceleration time, laden/unladen ✦ s	5.8 / 5.0	5.8 / 5.0	6.1 / 5.7	6.1 / 5.7
	5.10	Service brake	Hydraulic	Hydraulic	Hydraulic	Hydraulic
COMBUSTION ENGINE	7.1	Engine manufacturer/type	Kubota V3800 E4	Kubota V3800 E4	Kubota V3800 E4	Kubota V3800 E4
	7.2	Engine power according to ISO 1585 kW	55	55	55	55
	7.3	Rated speed min–1	2200	2200	2200	2200
	7.3.1	Torque at 1/min Nm/min–1	300 / 1400	300 / 1400	300 / 1400	300 / 1400
	7.4	Number of cylinders/displacement (-)/cm³	4 / 3796	4 / 3796	4 / 3796	4 / 3796
	7.5	Fuel consumption according to VDI cycle l/h	6.47	6.47	6.67	6.67
	7.10	Battery voltage/nominal capacity ● (V)/(Ah)	12 / 105	12 / 105	12 / 105	12 / 105
ADDITIONAL DATA	8.1	Type of drive unit	Hydrodynamic	Hydrodynamic	Hydrodynamic	Hydrodynamic
	10.1	Operating pressure for attachments bar	153	153	153	153
	10.2	Oil volume for attachments l/min	83.3	83.3	83.3	83.3
	10.3	Hydraulic oil tank, capacity l	64.7	64.7	64.7	64.7
	10.4	Fuel tank, capacity l	65.8	65.8	65.8	65.8
	10.7	Sound pressure level at the driver's seat dB (A)	81	81	81	81
	10.7.1	Sound power level during the workcycle dB (A)	100	100	100	100
	10.7.2	Guaranteed sound power 2000/14/EC dB (A)	104	104	104	104
	10.8	Towing coupling, type DIN	Pin	Pin	Pin	Pin

Specification data is based on VDI 2198

EQUIPMENT AND WEIGHT: Weights (line 2.1) are based on the following specifications:
Complete truck with 3 400 mm 2-stage limited free lift mast, standard carriage, 1 200 mm forks, e-hydraulics, overhead guard and standard cushion drive and steer tyres.

HYSTER	HYSTER	HYSTER	HYSTER	1.1	DISTINGUISHING MARK
S7.0FT	S7.0FT	S7.0FT	S7.0FT	1.2	
Fortens	Fortens	Fortens Advance	Fortens Advance+		
Kubota 3.8L	Kubota 3.8L	Kubota 3.8L	Kubota 3.8L		
Basic Powershift 2-speed	Basic Powershift 2-speed plus Soft Shift Power Reversal	DuraMatch™ 3-speed	DuraMatch™ Plus3 3-speed		
Wet Brakes	Wet Brakes	Wet Brakes	Wet Brakes		
Diesel	Diesel	Diesel	Diesel	1.3	
Seated	Seated	Seated	Seated	1.4	
7.0	7.0	7.0	7.0	1.5	
600	600	600	600	1.6	
498	498	498	498	1.8	
1830	1830	1830	1830	1.9	

9531		9531		9531		9531		2.1	WEIGHTS
14928	1603	14928	1603	14928	1603	14928	1603	2.2	
3730	5801	3730	5801	3730	5801	3730	5801	2.3	

V		V		V		V		3.1	TYRES/CHASSIS
28 x 12 x 22		28 x 12 x 22		28 x 12 x 22		28 x 12 x 22		3.2	
22 x 8 x 16		22 x 8 x 16		22 x 8x 16		22 x 8 x 16		3.3	
2x	2	2x	2	2x	2	2x	2	3.5	
1133		1133		1133		1133		3.6	
1192		1192		1192		1192		3.7	

6	10	6	10	6	10	6	10	4.1	DIMENSIONS
2697		2697		2697		2697		4.2	
100		100		100		100		4.3	
3340		3340		3340		3340		4.4	
4575		4575		4575		4575		4.5	
2302		2302		2302		2302		4.7	
1335		1335		1335		1335		4.8	
388		388		388		388		4.12	
4128		4128		4128		4128		4.19	
2928		2928		2928		2928		4.20	
1438		1438		1438		1438		4.21	
60	150 1200	60	150 1200	60	150 1200	60	150 1200	4.22	
IVA		IVA		IVA		IVA		4.23	
1219		1219		1219		1219		4.24	
113		113		113		113		4.31	
188		188		188		188		4.32	
1200 x 1000		1200 x 1000		1200 x 1000		1200 x 1000		4.33	
4283		4283		4283		4283		4.34	
4483		4483		4483		4483		4.34.1	
4483		4483		4483		4483		4.34.2	
2585		2585		2585		2585		4.35	
751		751		751		751		4.36	
2292		2292		2292		2292		4.41	
531		531		531		531		4.42	
313		313		313		313		4.43	

20.7	20.0	20.7	20.0	20.9	20.2	20.9	20.2	5.1	PERFORMANCE DATA
20.7	20.0	20.7	20.0	18.3	17.7	18.3	17.7	5.1.1	
0.45	0.49	0.45	0.49	0.45	0.49	0.45	0.49	5.2	
0.58	0.53	0.58	0.53	0.58	0.53	0.58	0.53	5.3	
37550	22640	37550	22640	44500	22640	44500	22640	5.4	
14.1	23.9	14.1	23.9	15.1	23.9	15.1	23.9	5.7	
6.1	5.1	6.1	5.1	6.3	5.8	6.3	5.8	5.9	
Hydraulic		Hydraulic		Hydraulic		Hydraulic		5.10	

Kubota V3800 E4		Kubota V3800 E4		Kubota V3800 E4		Kubota V3800 E4		7.1	COMBUSTION ENGINE
55		55		55		55		7.2	
2200		2200		2200		2200		7.3	
300	1400	300	1400	300	1400	300	1400	7.3.1	
4	3796	4	3796	4	3796	4	3796	7.4	
6.98		6.98		7.18		7.18		7.5	
12	105	12	105	12	105	12	105	7.10	

Hydrodynamic	Hydrodynamic	Hydrodynamic	Hydrodynamic	8.1	ADDITIONAL DATA
153	153	153	153	10.1	
83.3	83.3	83.3	83.3	10.2	
64.7	64.7	64.7	64.7	10.3	
65.8	65.8	65.8	65.8	10.4	
81	81	81	81	10.7	
100	100	100	100	10.7.1	
104	104	104	104	10.7.2	
Pin	Pin	Pin	Pin	10.8	

NOTE:
Specifications are affected by the condition of the vehicle and how it is equipped, as well as the nature and condition of the operating area. Inform your dealer of the nature and condition of the intended operating area when purchasing your Hyster Truck.

- ■ at 1.6 km/h
- □ at 4.8km/h
- ✦ to 15m (per VDI 2198 December 2012)
- ● Battery ampere hour (Ah) nominal capacity ratings are estimated.
- ◆ With and without cab.

MAST TABLES:

- ▲ With load backrest
- ✖ Without load backrest

NOTICE

Care must be exercised when handling elevated loads. When the carriage and/or load is elevated, truck stability is reduced. It is important that mast tilt in either direction be kept to a minimum when loads are elevated

Operators must be trained and must read, understand and follow the instructions contained in the Operating Manual.

All values are nominal values and they are subject to tolerances. For further information, please contact the manufacturer.

Hyster products might be subject to change without notice.

Lift trucks illustrated may feature optional equipment. Values may vary with alternative configurations.

CE **Safety:**
This truck conforms to the current EU requirements.

MAST AND CAPACITY INFORMATION

S6.0-7.0FT MASTS

Mast type	Maximum fork height (mm)	Back tilt	Overall lowered height (mm)	Overall Extended height (mm)	Free lift (top of forks) (mm)
2-Stage Limited Free Lift	**2 400** **3 400** **4 400**	10° 10° 10°	2 197 2 697 3 197	3 632 ▲ 4 632 ▲ 5 632 ▲	160 ✖ 160 ✖ 160 ✖
3-Stage Full Free Lift	**3 800** **4 700** **5 600** **6 200**	6° 6° 6° 6°	2 227 2 527 2 827 3 077	5 026 ▲ 5 926 ▲ 6 826 ▲ 7 426 ▲	995 ✖ 1 295 ✖ 1 595 ✖ 1 845 ✖

S6.0-7.0FT - Capacity Chart in kg @ 600mm Load Centre

Mast type	Cushion Tyres					
	Maximum fork height (mm)	With carriage only		With carriage + sideshift		With carriage + sideshifting fork positioner	
		S6.0FT	S7.0FT	S6.0FT	S7.0FT	S6.0FT	S7.0FT
2-Stage Limited Free Lift	**2 400** **3 400** **4 400**	6 000 6 000 6 000	7 000 7 000 7 000	5 730 5 700 5 650	6 580 6 550 6 490	5 680 5 650 5 600	6 530 6 500 6 440
3-Stage Full Free Lift	**3 800** **4 700** **5 600**	6 000 6 000 5 800	7 000 7 000 6 740	5 630 5 600 5 390	6 430 6 400 6 190	5 570 5 550 5 340	6 380 6 350 6 140

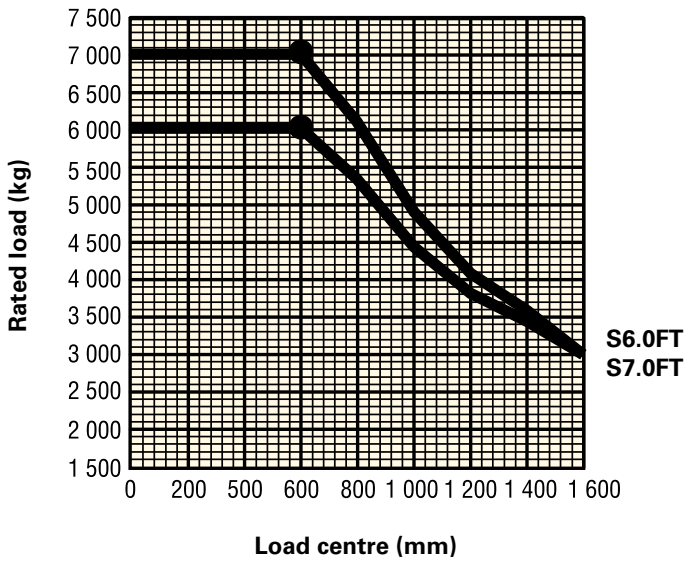
NOTES

To calculate truck capacities with alternative truck specifications to the ones shown in the above tables, please consult your Hyster dealer.

The rated capacities shown are for masts in a vertical position on trucks equipped with standard or sideshift carriage, and nominal length forks. Masts above the maximum fork heights shown in the mast table are classified as high lift, and depending on the tyre/tread configuration may require reduced capacity, restricted back tilt or wide tread.

Values shown are for standard equipment. When using non-standard equipment, these values may change. Please contact your Hyster dealer for information.

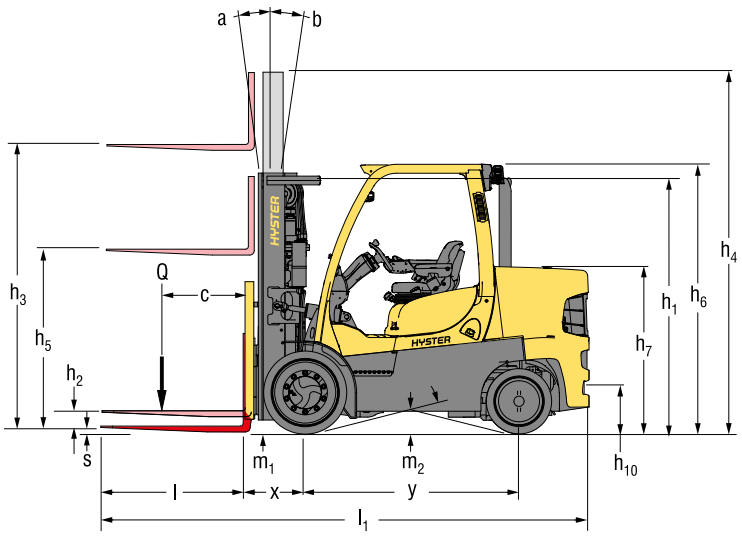
RATED CAPACITIES



Load centre
Distance from front of forks to centre of gravity of load.

Rated load
Based on vertical masts up to 4 700 mm to top of forks.

TRUCK DIMENSIONS



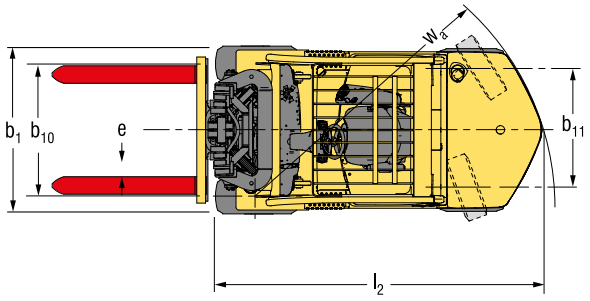
= Centre of gravity of unladen truck

Ast = W_a + x + l_6 + a (see lines 4.34.1 & 4.34.24)

a = Minimum operating clearance

(VDI standard = 200 mm BITA recommendation = 300 mm)

l_6 = Load length



PRODUCT PACKAGES

The Hyster Fortens™ range has been designed to match the vast range of application requirements and business objectives that customers demand.

The S6.0-7.0FT Series is available in several truck packages, with multiple powertrain combinations to choose from, to best match operational demands. Each configuration offers improved efficiency, advanced dependability, lower cost of ownership and simple serviceability.

Model / Bundle	S6.0FT			S7.0FT		
DIESEL	**Engine**	**Transmission**	**Brakes**	**Engine**	**Transmission**	**Brakes**
Fortens	Kubota 3.8L	Electronic Powershift 2-speed	Wet brakes	Kubota 3.8L	Electronic Powershift 2-speed	Wet brakes
Fortens Advance	Kubota 3.8L	Electronic Powershift with Soft Shift Power Reversal 2-speed	Wet brakes	Kubota 3.8L	Electronic Powershift with Soft Shift Power Reversal 2-speed	Wet brakes
	Kubota 3.8L	DuraMatch™ 3-speed	Wet brakes	Kubota 3.8L	DuraMatch™ 3-speed	Wet brakes
Fortens Advance +	Kubota 3.8L	DuraMatch™ Plus3 3-speed	Wet brakes	Kubota 3.8L	DuraMatch™ Plus3 3-speed	Wet brakes

POWERTRAINS

	1.3	Drive: electric (battery or mains), diesel, petrol, LPG	Diesel

COMBUSTION-ENGINE	7.1	Engine manufacturer/type		Kubota V3800 E4
	7.2	Engine power according to ISO 1585	kW	55
	7.3	Rated speed	min–1	2200
	7.3.1	Torque at 1/min	Nm/min–1	300 / 1400
	7.4	Number of cylinders/displacement	cm^3	4 / 3796
	7.6	Turnover output	kWh/h @Nr of Cycles	TBA
	7.7	Energy consumption at turnover output	t/h	TBA
	7.10	Battery voltage/nominal capacity ◈	(V)/(Ah)	12 / 105

DRIVE MECHANISM	8.1	Type of drive unit	Hydrodynamic
	8.2	Manufacturer/type	NMHG/Electronic
	8.6	Wheel drive/drive axle manufacturer/type	Dana or NMHG/WBA
	8.11	Service brake	Hydraulic
	8.12	Parking brake	Multi Disc Brake

◈ Battery ampere hour (Ah) nominal capacity ratings are estimated.

PRODUCT FEATURES

The Hyster Fortens S6.0-7.0FT Series represents a powerful, compact materials handling solution for heavy duty indoor applications such as paper roll storage.

It's compact frame and shorter wheelbase ensures that space and on-site efficiency can be maximised to maintain low operating costs.

Low emission engines from Kubota

Hyster Fortens S6.0-7.0FT models feature the electronically controlled Kubota V3800 E4 55kw diesel engine. The Kubota V3800 E4 diesel engine is fully compliant with Stage IIIB requirements for regulated markets and is equipped with a DOC as standard. These engines meet the stringent emissions regulations by using a number of technologies including cooled exhaust gas recirculation, charge air cooling and a Diesel Oxidising Catalyst.

Hyster Stage IIIB trucks stand for profitable low emissions through intelligent design. They are recognisable by the Stage IIIB symbol.

The Standard Fortens model features a 2-speed (2F/2R) Electronic Powershift Transmission, with an optionally available **Soft Shift Power Reversal** function for handling delicate loads, which inhibits direction changes at speeds of over 3.5km/h. The Fortens Advance models feature the electronically controlled 3-speed (3F/2R) Duramatch™ 3 transmission, providing:

- **Auto Deceleration System (ADS)** automatically slows the truck when the accelerator pedal is released, and finally brings the truck to a stop, which helps to significantly extend brake life. In addition, this feature assists the driver to accurately position the truck in front of a load. There are 10 ADS settings, programmable via the dash display by a service technician, which deliver different braking characteristics, from very gradual to aggressive, to suit the needs of the application.
- **Controlled Power Reversal;** the Pacesetter VSM™ controls the transmission to deliver smooth direction changes. The VSM reduces the throttle to slow the engine, initiates auto-deceleration to stop the truck, changes the transmission direction automatically and increases the throttle to accelerate the truck. The system virtually eliminates tyre spin and shock loads on the transmission and significantly increases tyre life. As with ADS, the system is programmable via the dash display by a service technician, with settings from 1 to 10, to suit the needs of the application.
- **Controlled Roll-Back on Ramp;** the transmission controls the rate of decent of the truck on a ramp, when the brake and throttle pedal are released, to provide maximum control on a grade and increase operator productivity.

First Gear offers **Increased Drawbar Pull** for use on gradients.

Second & Third Gears (when available) provide maximum engine efficiency in applications where longer travel distances are common.

The Fortens Advance+ models feature the electronically controlled three-speed extended function DuraMatch™ Plus3 transmission. This transmission, in addition to the above, features:

- **Throttle Response Management** allows the operator to manage his travel speed, according to the position of his foot on the accelerator pedal. For example, a certain speed can be maintained both on the flat and on a gradient, without the need to depress the pedal further. The system also compensates for hydraulic operation and drawbar pull.
- **Dynamic Auto Deceleration System**; as with the DuraMatch™3, the operator can slow the truck down without using the brake and the rate of braking is determined by the dashboard settings 1-10. In addition, thanks to the Throttle Response Management feature, the rate of deceleration can be further fine-tuned according to the rate at which the driver releases his foot from the accelerator pedal.
- **Auto-Speed Hydraulics with Automatic Inching Control**; when lifting a load, the engine speed is automatically increased to provide full hydraulic power. The Pacesetter VSM™ maintains the current travel speed (or prevents travel) until operator steps on accelerator. No operator inching is required and productivity is increased by simplifying operator actions.

PRODUCT FEATURES

The transmissions are compatible with the combicooler radiator and a superior counterweight tunnel design coupled with a "pusher" type fan, to provide the industry's best cooling.

The standard Oil-immersed brakes offer reduced maintenance and repair time and costs, which results in extended truck dependability and uptime. These trucks are ideally suited to applications in wet, dirty or corrosive environments, and ensure consistent braking performance over the lifetime of the truck. This is thanks to the sealed unit that houses and protects the brakes, so preventing contaminants and damage.

All powertrains are controlled, protected and managed by **The Pacesetter VSM™** industrial onboard computer, featuring a CANbus communications network.

This system permits adjustment and optimisation of the truck's performance, in addition to monitoring key functions. It enables quick, easy diagnostics, minimizing repair downtime and unnecessary parts swapping.

Hassle-Free Hydraulic systems, featuring Leak-free O-ring face seal fittings reduce leaks for enhanced reliability.

Non-mechanical, Hall-Effect sensors and switches have been fitted and are designed to outlast the life of the truck.

The operator compartment features class-leading **Ergonomics** for maximum driver comfort and productivity.

- Operator space is optimised, thanks to a new overhead guard design and significantly more floor space.
- The easy-to-use 3-point entry design of operator compartment has an open non-slip step with a height of just 31.3 cm.
- The isolated drivetrain minimises the effect of powertrain vibration.
- The Full Suspension Seat together with the isolated powertrain provide best in class Whole-Body Vibration levels of 0.6m/s^2, ensuring that the operator remains comfortable throughout the shift and fatigue, aches and pains are kept to a minimum.
- The TouchPoint™ mini-lever armrest features a new contoured design, and - in addition to the hydraulic functions - features a horn and direction switch, ensuring that all key truck functions are within constant, easy reach.
- The Rear grab handle with horn button facilitates reverse driving.
- An infinitely adjustable steering column, 30cm diameter steering wheel with spinner knob and full-suspension seat enhance driver comfort.

The Hyster Fortens is the fastest and easiest lift truck to service.

- Complete cowl-to-counterweight service access and a simplified layout of wiring and hydraulics offers greater access to components, which in turn decreases service time for unscheduled repairs and regular maintenance.
- Fast, colour-coded daily checks and diagnostic systems can be managed via the dash display.
- An engine coolant change and Hydraulic oil change interval of 4 000 hours also contributes to reduced downtime.

STRONG PARTNERS. TOUGH TRUCKS.™
FOR DEMANDING OPERATIONS, EVERYWHERE.

Hyster supplies a complete range of warehouse equipment, IC and electric counterbalanced trucks, container handlers and reach stackers. Hyster is committed to being much more than a lift truck supplier.

Our aim is to offer a complete partnership capable of responding to the full spectrum of material handling issues: Whether you need professional consultancy on your fleet management, fully qualified service support, or reliable parts supply, you can depend on Hyster.

Our network of highly trained dealers provides expert, responsive local support. They can offer cost-effective finance packages and introduce effectively managed maintenance programmes to ensure that you get the best possible value. Our business is dealing with your material handling needs so you can focus on the success of your business today and in the future.

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